



INNOVATION IN THE PIPELINE

AXIAL Control VALVES CB SERIES

GOODWIN[®]
INTERNATIONAL LTD

www.goodwinflowcontrol.com



LEARN MORE

TAKING FLOW **control** TO THE NEXT LEVEL

The product range offered by Goodwin has now been extended to include a selection of high performance Axial Control Valves.

Several years of Research, Design and Testing has been carried out to bring these products to market, with international patents pending for innovative design features.

Axial Control Valves are used in highly demanding applications where tight shut off, high reliability, fast opening / closing and precise control are desired. Goodwin Axial Control Valves represent a highly effective and cost efficient alternative to current designs available to the market.

Goodwin can supply a diverse range of forged or cast valve body materials, including a wide selection of Carbon Steel, Stainless Steel, Duplex Stainless Steel, Nickel Alloy and Titanium Alloy.

Specified throughout the hydrocarbon, energy, and process industries, Axial Control Valves are used in a diversity of liquid, gas and multi-phase fluid applications:

- Severe service control
- Critical service control
- Anti-surge
- Recycle control
- Pressure let-down
- Noise attenuation
- Anti-cavitation
- Joules-Thomson



INNOVATIVE DESIGN
PATENTED (PENDING) FEATURES
3 PIECE BODY
RACK-PINION-RACK GEAR TRAIN

Goodwin International is a world leader in the design, manufacture and supply of valves for the hydrocarbon, energy and process industries worldwide.

Based in the United Kingdom, the company exports to over 80 countries and offers outstanding support to its customers, including many of the world's end users, oil majors and international engineering contractors.

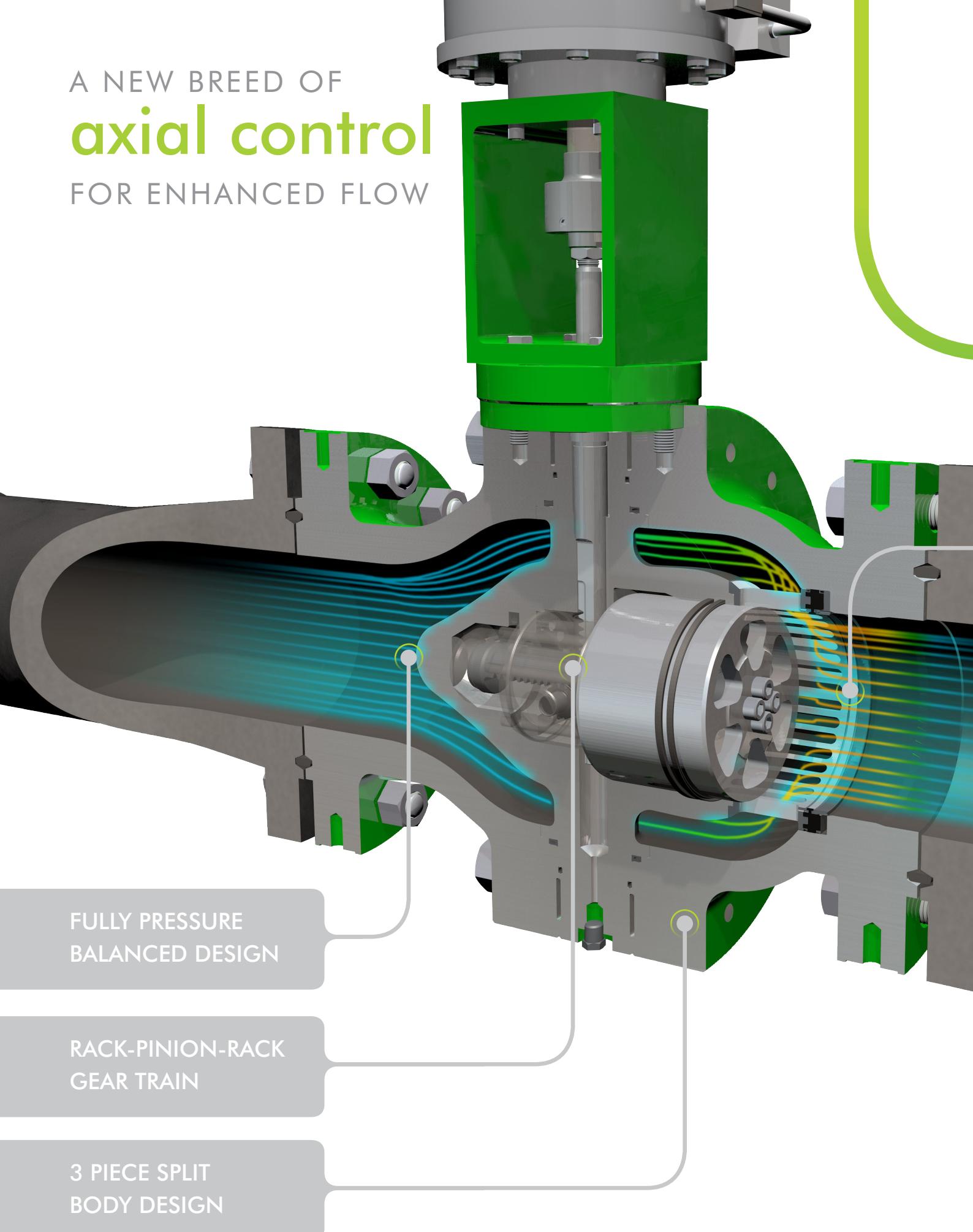
With 40 years of valve manufacture and international sales, Goodwin has built an enviable reputation for providing quality products at internationally competitive prices.

With valve sales in excess of 800 million USD in the past 10 years, Goodwin International is globally approved. Its high quality products are supported by an organisation that has extensive experience, knowledge and skill sets to meet today's stringent end-user specifications and their quality management system expectations.

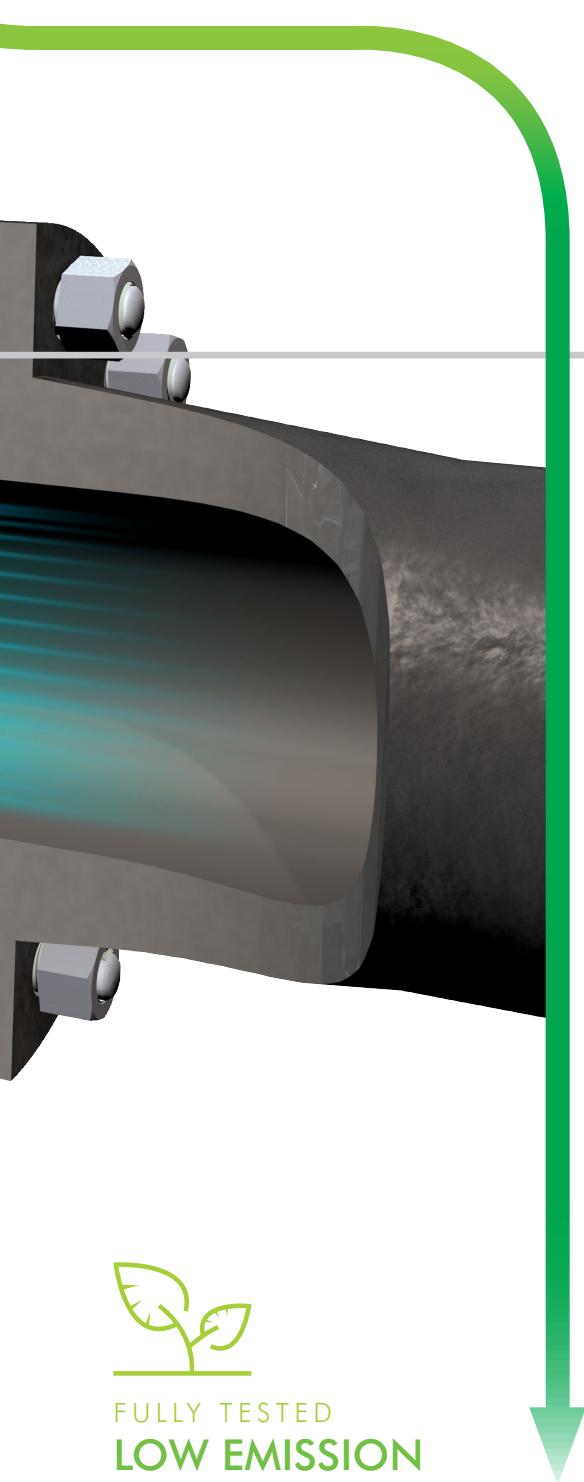
DEMONSTRATING THE
LEVELS OF TECHNICAL
EXCELLENCE AND RELIABILITY
OUR CUSTOMERS EXPECT



A NEW BREED OF
axial control
FOR ENHANCED FLOW



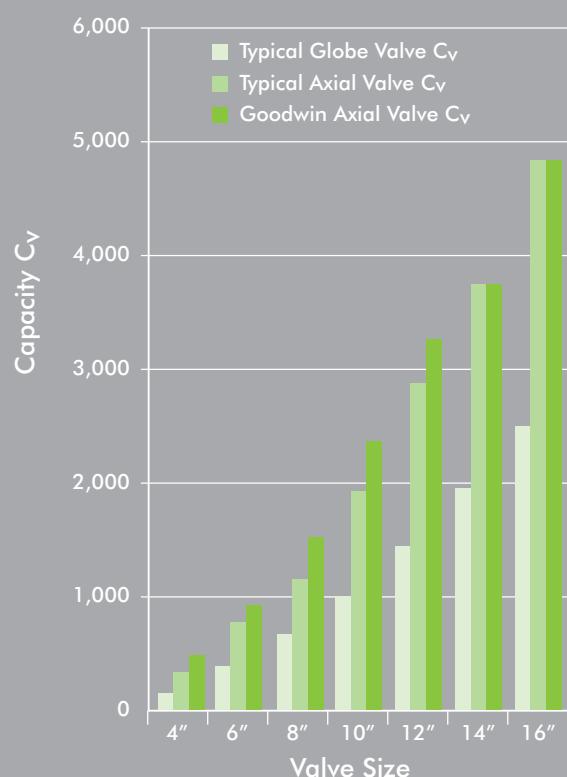
Goodwin Axial Control Valves come equipped with innovative features that set Goodwin apart from its competition. Providing durability, reliability and control, with the exceptional service that Goodwin is renowned for.



OPERATIONAL BENEFITS
ACCURATE CONTROL
HIGH CAPACITY
HIGH TURNDOWN
TIGHT SHUT-OFF
FAST OPENING/CLOSING
RELIABILITY
FLEXIBILITY

HIGH CAPACITY

With an annular flow area and an unrestricted, symmetrical, streamlined flow path through the valve, Goodwin Axial Control Valves have a higher inherent flow capacity compared to conventional globe control valves and existing axial control valve designs.

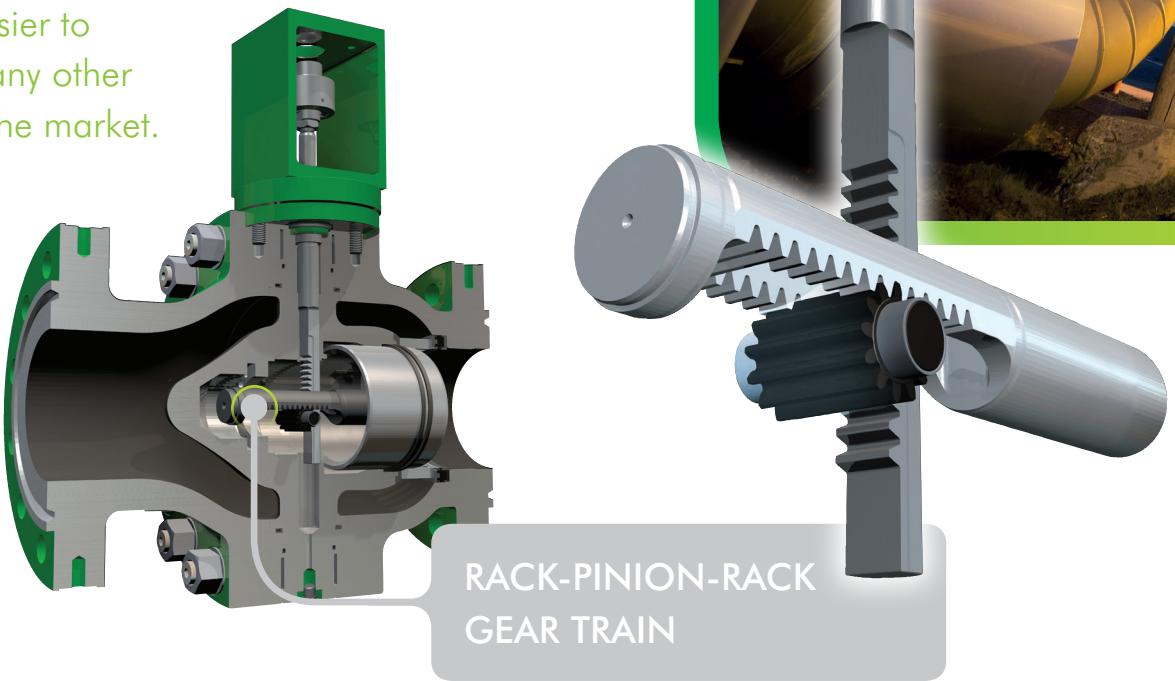


FULLY TESTED
LOW EMISSION



UNPRECEDENTED innovation IN FLOW CONTROL

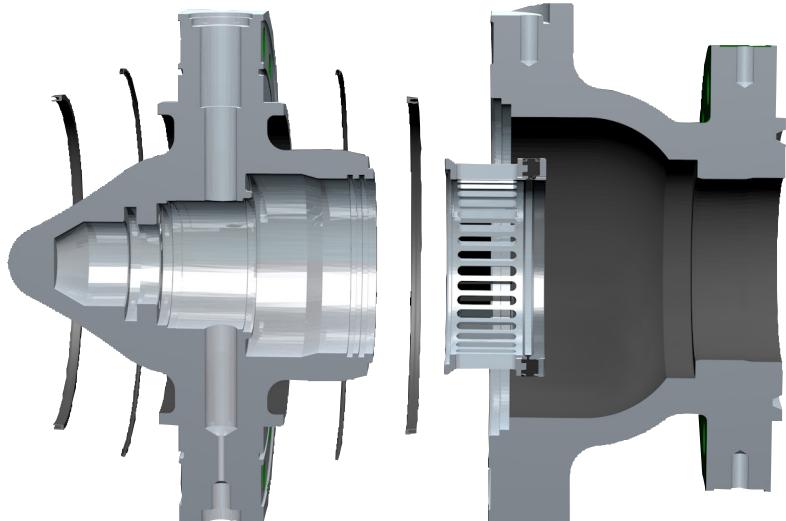
The Goodwin range of Axial Control Valves are equipped with innovative features that make the product more efficient, reliable and easier to maintain than any other axial valve on the market.



The novel concept of rack-pinion-rack gear mechanism is employed in the Goodwin Axial Control Valve to transpose the linear motion of actuation through 90° into axial motion of the piston providing:

- High durability, rapid and precise movement
- Closure in less than 2 seconds
- Stability of operation for high turndown ratio, i.e. high rangeability
- Zero risk of gear teeth seizure with minimal or no lubrication
- Low friction and high efficiency compared to sliding gear mechanisms
- Low backlash maintained over lifetime of the product

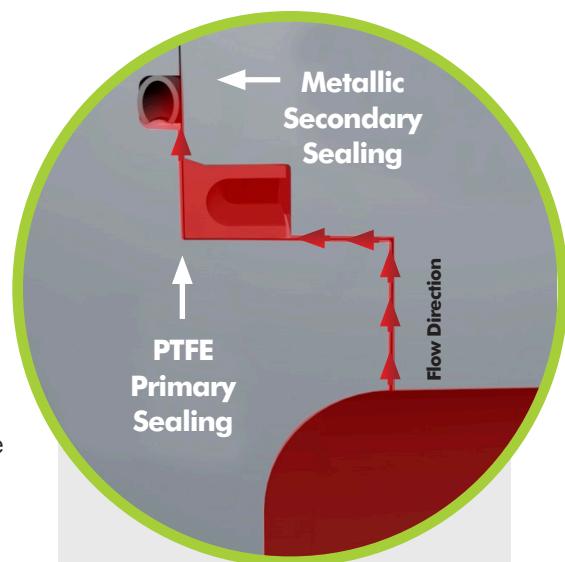
It is almost impossible for a galling or gear train seizure failure mode to occur with the rack-pinion-rack design. A rolling gear mechanism has high efficiency and, therefore, low frictional losses, reducing the actuation forces necessary to operate the valve. The lower the forces to position the valve the less the strain and wear on the actuator promoting operational longevity. The failure mode with the rack-pinion-rack mechanism is graceful where an increase in backlash would become evident over several million cycles. The degradation is easily measured without having to dismantle the valve.



3 PIECE SPLIT BODY DESIGN

The Goodwin Axial Control Valve incorporates a novel 3 piece split body design which is widely accepted across the energy industries for other valve types providing:

- Inherent manufacturing advantages leading to reduced lead times
- Flexible design allowing the use of forgings or castings
- Inlet /outlet pipeline size transitioning feasibility within the valve for compressible fluid applications
- High capacity with larger trim sizes
- 100% Non Destructive Examination (NDE) accessibility for the pressure boundary components
- Full verification of casting quality feasibility
- Advanced sealing and precise component manufacture ensuring compliance with all international standards for fugitive emissions
- Dual redundancy sealing with primary and secondary sealing



Precision engineered
bolted body joint
combined with
advanced primary and
secondary sealing
system complies easily
with stringent fugitive
emissions standards.



COST & TIME
EFFECTIVE SOLUTIONS

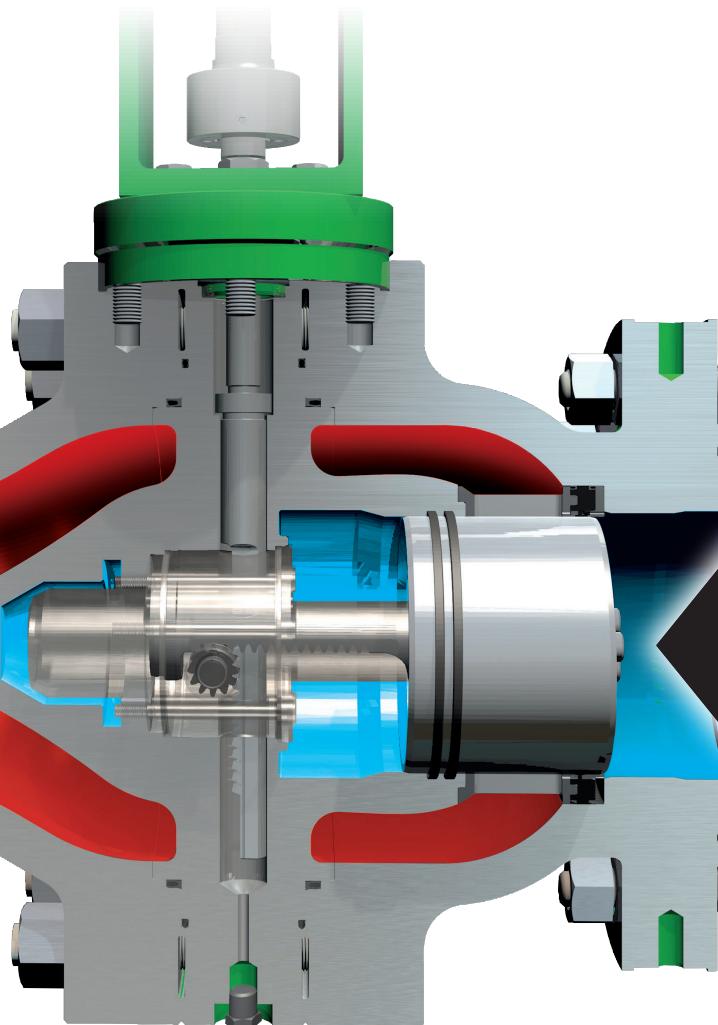
THE ONLY CHOICE

complete control

VALVE SYSTEM

FULLY PRESSURE
BALANCED DESIGN

P R E S S U R E



The Goodwin Axial Control Valve is a fully pressure balanced design, avoiding imbalance in the forces acting on the piston or the stem:

- Pressure balancing is equally effective in both forward and reverse pressure conditions
- Stable operation permits high rangeability / high turndown ratio
- The valve can be opened against full differential pressure
- Breakout forces are minimal as only the seal and mechanical frictional forces are to be overcome

- No need for a bypass or pilot valve to equalise line pressure to open the valve
- Valve closure time in less than 2 seconds can be achieved

Being fully pressure balanced, together with the low frictional forces of the rack-pinion-rack mechanism, enables the use of compact and cost effective actuation compared to other valve types.



ACTUATION

With the Goodwin Axial Control Valve being a fully pressure balanced design, actuation forces are minimised, requiring much smaller actuators than equivalent sized globe valves.

All types of linear motion actuators can be accommodated to meet control system requirements – pneumatic, electric, electro-hydraulic.

Application specific controls and instrumentation packages can be incorporated.



Actuator image is
representative only. All
actuator manufacturers
and types are available.



BALANCED

FORWARD & REVERSE
PRESSURE BALANCED





With control valves, energy conversion takes place when pressure is reduced across the valve. Dependent on the fluid, the magnitude of the pressure let down and the ratio of the inlet to outlet pressure can give rise to problems which can be eliminated by correct valve sizing and trim selection.

Such problems that can occur if correct trim selection is not made:

- Cavitation and Flashing - Liquids
- Noise – liquids and gases

These problems, apart from being mechanically damaging to the valve, are environmentally unacceptable as noise is “pollution”, and a safety concern to responsible plant operators.

Noise can be generated from 3 sources:

- Energy conversion over the trim
- Turbulence within the valve body
- Vibration and resonance

Within the Goodwin Axial Control Valve, almost all energy conversion takes place within the trim. This is unlike the globe control valve, where part of the energy conversion takes place within the valve body and, therefore, is not controllable. Turbulence is minimal due to the unrestricted, streamlined, annular flow path through the valve.

The problems of vibration and resonance, together with the energy conversion, can be managed and controlled by correct valve sizing and trim selection.



**Single Stage
Slots**



Suitability:
Small to Medium
Pressure Drops



Very High
Capacity



Medium
Noise



Low Anti
Cavitation



**Single Stage
Holes**



Suitability:
Small to Medium
Pressure Drops



High
Capacity



Low
Noise



Medium Anti
Cavitation



**Multi Stage
Holes**



Suitability:
Medium to High
Pressure Drops



Medium
Capacity



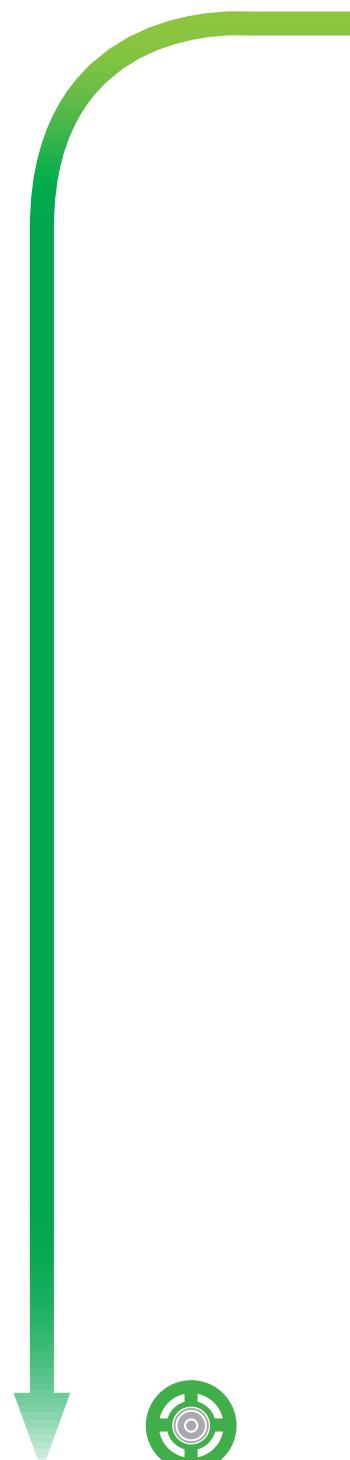
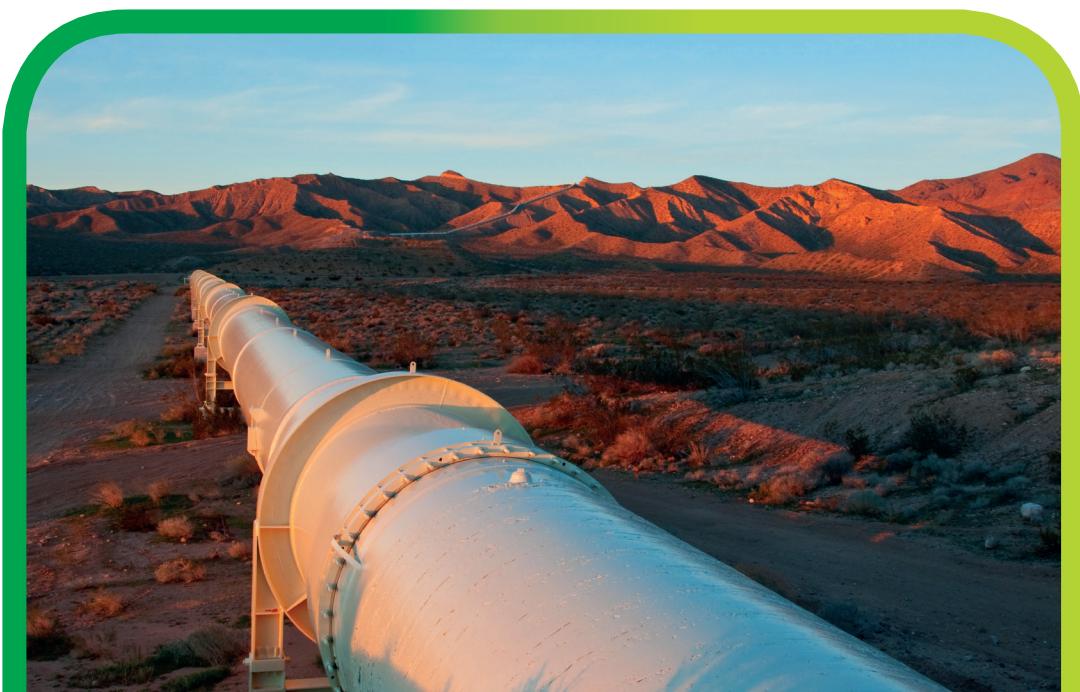
Very Low
Noise



High Anti
Cavitation

current scope of control valve manufacture

- 2"-48" valve size range
- ASME 150-2500lb, API 3000 – 15,000 pressure rating
- Carbon, Low Temperature Carbon, Stainless, Duplex, Super Duplex Steels, Low-High Alloy, Nickel Alloy and Titanium Alloy.
- Axial Valve fire tested design to API 6FA & ISO 10497 verified by Lloyds register
- Pressure testing to API 598, FCI 70-2, ASME B16.37
- Control Valve Sizing in compliance with IEC 60534
- Wall thickness in accordance with ASME B16.34
- Face-to-Face dimensions generally in accordance with ASME B16.10, interchangeable with ball and globe valves.
(Customer specific face-to-face available upon request)
- Control Valve single and multi stage trims designed for compressible and incompressible fluids, anti-cavitation, noise attenuation and high pressure drop.
- Linear, Equal Percentage and Fast Opening control valve cage trim characteristics available. Customised bespoke trim designs are also available.



research & development

Extensive research and testing has been conducted by Goodwin to validate the reliability and performance of the new generation of Axial Isolation and Axial Control Valves.

- Control Valve sealing and mechanical performance are tested using a purpose built Hydraulic Flow Laboratory.
- Control Valve capacity, flow characteristics and acoustic performance measured using a purpose built Pneumatic Test Laboratory.
- Finite Element Analysis (FEA) used to verify the mechanical integrity of the design.
- Computational Fluid Dynamics (CFD) to simulate flow through valve and to aid trim design in the Axial Control Valve.
- Fire Testing conducted in compliance with API 6FA & ISO 10497.
- Fugitive Emissions testing conducted in compliance with International standards.
- Extensive mechanical and microstructural analysis is conducted when selecting materials to ensure compatibility and eliminate fretting and galling.
- Application specific seal performance testing.



Goodwin International has an excellent reputation as a recognised supplier to global industry.





quality



"A Goodwin Axial Isolation Valve was supplied to Technical Valve Services Ltd to assess the valve's fire safe performance. With Lloyds Register in attendance to witness and certify, a fire test was conducted in accordance with API 6FA. Engulfing the pressurised test valve in a 761°C flame environment for 30 minutes, the valve was subsequently verified for external and through seat leakage as per the standard. The valve was tested in both the preferred flow direction and the reverse direction. The same valve passed both fire tests with ease without any need to adjust or replace any of the valve components or soft seals between tests".

– Test Directors TVS

"The Goodwin Isolation valve performed well in the fire test against standard API 6FA:2011; no leakage occurred during testing in the operational direction. While it is not required by the standard, the valve was also tested against the operational direction. The easy operation of the valve after testing showed a good fire test design".

– 3rd Party Inspector Lloyds Register

Goodwin International has an excellent reputation as an established and recognised supplier to global industry.

Quality is the bedrock of the company's ethos. Goodwin International is a highly approved manufacturer with end-user clients worldwide in a diversity of industries. Particularly so the hydrocarbon, energy and process industries. Together with today's priority considerations and objectives of Health, Safety and Environment, Goodwin provides products to all its customers backed by an integrated Quality, Health, Safety, Environment (QHSE) management system driven on the basis of continuous improvement.

- All valves are designed, manufactured, assembled and tested at its BSI EN ISO 9001 manufacturing facilities.
- Valves are certifiable in compliance with PED 2014/68/EU when required
- Extensive testing and laboratory facilities within its ultra-modern 38,000m² manufacturing plant to meet all customer valve testing requirements. Typically:

Hydrostatic Pressure testing
(25000 psig/1725 barg)

High Pressure Gas Testing
(20000/1380 barg)

Low Temperature (-46°C) and
Cryogenic Testing (-196°C) Pressure
Testing

- Fire tested to API 6FA & ISO 10497



company overview

Goodwin International is globally recognised and approved for its design, manufacture and supply of valves to the world's hydrocarbon, energy and process industries.

Located in the heart of England in Stoke-on-Trent, Goodwin International is an engineering company of diverse skills, capabilities and products, and is a wholly owned subsidiary and member of the Goodwin PLC group of companies. The Group's core activities lie in engineering, refractories and investment powders and is trans-global in its activities.

The history and pedigree of Goodwin dates back to 1883. The initial company established in that year was an iron founders and engineers, R Goodwin and Sons (Engineers) Ltd. The foundry exists to this day operating under the name of Goodwin Steel Castings, and is one of the foremost nickel alloy foundries in Europe. It too is located in Stoke-on-Trent.

Publicly listed on the London Stock Exchange, Goodwin PLC is family managed. Currently the group is headed by the fifth generation of the Goodwin family with members of the sixth generation now in management positions within its operating companies.

With over 1.5 million valves in service from 40 years of supply to the global hydrocarbon, energy and process industries, Goodwin International Ltd provides a comprehensive level of customer service supported by a comprehensive representative network and its own overseas offices in Brazil, Dubai, South Korea, China and Japan.



Goodwin International



Goodwin Steel Castings

Company Commitment...

To maintain an underlying commitment to engineering by investing in the design, manufacture and sale of technically advanced products.

The company's philosophy is to supply well designed products fit for purpose that are internationally competitive, whilst being superior to our competitors' be it by product performance or efficiency always ensuring the highest level of quality in everything we do.

Through investment in its people and markets the company aims to maintain its market position, to become a world leader in its technologies and provide exemplary customer service.

global offices & agents



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AXIAL CONTROL VALVE



AXIAL CHOKING VALVE



AXIAL ISOLATION VALVE



AXIAL HIPPS VALVE



DUAL PLATE CHECK VALVE



AXIAL NON-SLAM CHECK VALVE

GOODWIN
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